Accessories for rotary encoders GEL 20x, 21x, 23x, 26x

Technical information



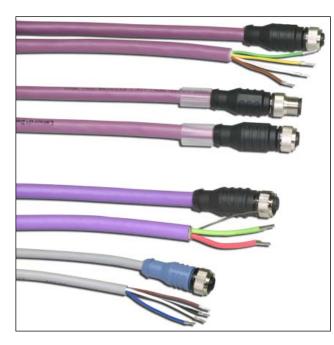
Version 07.13

General

- Mounting accessories for magnetic-incremental and magnetic absolute rotary encoders featuring different flange shapes and dimensions
- Accessories for length measurement with standard rotary encoders by means of measuring wheel systems or toothed-belt drives
- Protective housing and protective design measures available for special applications
- Wide selection of plugs and cables perfectly matched to our rotary encoders, for error-free connections and highprecision data transmissions

Advantages

- Easy assembly due to perfectly matched and pre-assembled components from a single source
- Adaptation to customised and individual installation situations
- Optimised electrical connection via flexible cable and plug fabrication
- Individual solutions for different applications



Internet: www.lenord.de E-Mail: info@lenord.de Phone: +49 208 9963-0 Fax: +49 208 676292 Lenord, Bauer & Co. GmbH Dohlenstraße 32 46145 Oberhausen, GERMANY

Connection of drive shaft and rotary encoder

Item No.	Descrip	otion		Dime	ensio	onal dra	awing			Suitable for		
KK 14	tary enc alignme en shor ► 2 cou stres	connecti coder sh nts and ttime tor upling ha	on of drive shaft and ro- aft to compensate mis- angular errors, to damp- que shocks alves, positive pre- sembled free of play via		ø d,			ø d2		GEL 207		
	$\begin{array}{ c c c c c c c c c c c c c c c c c c c$				-	A B		A		GEL 208 GEL 235		
	6 to 16	6 to 16	6/6; 8/8; 10/10;12/12; 16/16		, д	5	€		<u>M3</u> DIN 912	GEL 260 GEL 2010		
	with dif	ferent di	ameters d ₁ and d ₂ avail- able						DIN 912	GEL 2035 GEL 2037 GEL 2351 GEL 2352		
			stiffness 125 Ncm/° prque, free of 100 Ncm									
		um shaf	t offset -1 mm 0.2 mm 1°	Â	Coupl	ing halve	ension for ins es ng element	erted shaft				
MK 8	MK 8 Metal coupling made of stainless steel Universal connection between drive shaft and rotary encoder shaft to compensate for misalignments and angular errors Material: X12CrNi18-8 (V2-A)					ø		M4, 90°		GEL 207 GEL 208 GEL 235 GEL 260 GEL 2010		
	shaft	diamete different	nisalignment of nominal er: 3° or 3% diameters d ₁ and d ₂	35	B D 5 21 d ₂ S	5 to 1	-	d₁ / 6/6; 8/8; 10	-	GEL 2035 GEL 2037		
MK 12	Metal coupling Universal connection between drive shaft and rotary encoder shaft to compensate for misalignments and angular errors Material: Steel					ø	A B C C C C C C C C C C C C C C C C C C			GEL 207 GEL 208 GEL 235 GEL 260 GEL 2010		
	 Permissible misalignment of nominal shaft diameter: 3° or 3% with different diameters d₁ and d₂ available 			A 50 d ₁ / d	B 7	D 26 ⁽²⁾ tandard	d ₁ ⁽¹⁾ 6 to 15 version	d ₂ ⁽¹⁾ 6 to 15	d₁ / d₂ 12/12	GEL 2035 GEL 2037 GEL 2351 GEL 2352		

⁽¹⁾ Tolerance H7

⁽²⁾ available with Woodruff key

Connection of drive shaft and rotary encoder

Item No.	Description	Dimensio	onal	dra	wing	I						Suitable for
MKF 8 MKF 12	 Flange coupling Flexible flange connection between drive shaft and rotary encoder shaft to compensate for misalignments and angular errors MKF 8 42 mm flange diameter MKF 12 48 mm flange diameter Permissible misalignment of nominal shaft diameter: 3° or 3% 						GEL 207 GEL 208 GEL 235 GEL 260 GEL 2010 GEL 2035					
	 Mount coupling preloaded to 1 mm 		Α	В	C ⁽¹⁾	D	R	F	d ⁽¹⁾		d*	GEL 2037 GEL 2351
		MKF 8	30	42	18	21	5	30	6 to 10	6; 8	8; 10	GEL 2352
		MKF 12	40	48	22	26 ⁽²⁾	7	37	8 to 15		12	
		d* Standard version										

⁽¹⁾ Tolerance H7

⁽²⁾ available with Woodruff key

Assembly accessories for shaft rotary encoders

Item No.	Description	Dimensional drawing	Suitable for
KL 200	 Assembly kit clamping elements Clamping eccentric for rotary encoder with synchro flange Scope of supply: 3 eccentrics 3 screws Mounting the encoder requires at least 3 clamping elements. 		GEL 207 GEL 2010 GEL 2035 GEL 2037 GEL 235 GEL 2351 GEL 2352
KL 260	 Assembly kit clamping elements Clamping eccentric for rotary encoder with synchro flange Scope of supply: 4 eccentrics 4 screws Mounting the encoder requires at least 3 clamping elements. 		GEL 260
MF 23501	 Mounting flange 15° Flange adapter for mounting rotary encoders with 58 mm flange dimension and radial plug or cable outlet for radial outlet rotated by 15° Scope of supply: ▶ 1 flange adapter ▶ 3 screws for mounting the rotary encoder 	3 1 1 20° 0 48 0 5 15 15 0 48 0 5 0 48 0 5 0 5 0 5 0 5 0 5 0 5 0 5 0 5	GEL 235
MF 23502	 Mounting flange 65 mm Flange adapter to replace third-party products featuring 65 mm flange dimension and 45 mm pitch circle with Lenord+Bauer rotary encoders with 58 mm flange dimension Scope of supply: 1 flange adapter 3 screws for mounting the rotary encoder 		GEL 235
MF 121	 Mounting flange 120 mm Flange adapter to replace third-party products featuring 120 mm flange dimension and 104 mm pitch circle with Lenord+Bauer rotary encoders with 90 mm flange dimension Scope of supply: 1 flange adapter 4 screws for mounting the rotary encoder 		GEL 260

Assembly accessories for shaft rotary encoders

Item No.	Description	Dimensional drawing	Suitable for
FB 23507 FB 23508	 Flexible flange For mounting heavy-duty rotary encoders in applications with high dynamics to compensate axial and radial play. Flange dimension 58 mm, pitch circle 48 mm Scope of supply: 1 flexible flange assembly 3 screws for mounting the rotary encoder 	Image: state of the state	GEL 2035 GEL 2037
ZS 23501	 Mounting bell set 1 Accessories set for easy assembly of rotary encoders with synchro flange, 58 mm flange dimension Ensures thermal and electrical insulation between encoder and drive shaft Scope of supply: 1 mounting bell made of plastic, glassfibre reinforced 1 shaft coupling 3 clamping elements, incl. fastening material 		GEL 235
ZS 23502	 Mounting bell set 2 Accessories set for easy assembly of rotary encoders with synchro flange, 58 mm flange dimension. Ensures thermal and electrical insulation between encoder and drive shaft Scope of supply: 1 mounting bell made of plastic, glassfibre reinforced 1 shaft coupling 3 screws for mounting the rotary encoder 		GEL 235

Assembly accessories for shaft rotary encoders

Item No.	Description	Dimensional drawing	Suitable for
MW 52	 Mounting bracket For easy and solid assembly of rotary encoders with 58 mm flange dimension Scope of supply: 1 mounting bracket 3 screws for mounting the rotary encoder 		GEL 207 GEL 2010 GEL 2035 GEL 2037 GEL 235 GEL 2351 GEL 2352
	Installation example: Mounting bracket MW 52 and rotary encoder with synchro (SF) or clamping flange (KF)	SF KF SF	
MW 92	 Mounting bracket For easy and solid assembly of rotary encoders with 90 mm flange dimension Scope of supply: 1 mounting bracket 3 screws for mounting the rotary encoder 	ø 58 mm ø 58 mm ø 65 mm	GEL 260

Assembly accessories for hollow shaft rotary encoder

Item No.	Description	Dimensional drawing	Suitable for
FB 23501 FB 23502	 Spring plate U-shape For mounting hollow shaft rotary encoders in small installation spaces Scope of supply: 1 spring element 2 screws for mounting to rotary encoder 		GEL 235 GEL 2035 GEL 2352
		Item No. L FB 23501 4 mm	
		FB 23502 6 mm	
FB 23503	 Spring plate Wave shape For mounting hollow shaft rotary encoders in small installation spaces Suitable for applications with axial play. Scope of supply: 1 spring element 2 screws for mounting to rotary encoder 		GEL 235 GEL 2035 GEL 2352
FB 23504	 Torque support, hard For mounting hollow shaft rotary encoders in applications with high accuracy Scope of supply: 1 torque support 4 screws for mounting to rotary encoder 		GEL 235 GEL 2035 GEL 2352
FB 23505	 Torque support, soft ⁽¹⁾ For mounting hollow shaft rotary encoders in applications with high dynamics to compensate axial and radial play. Scope of supply: 1 spring element 4 screws for mounting to rotary encoder 	3.3	GEL 235 GEL 2035 GEL 2352
RH 23501 RH 23502 RH 23503	POM bushing made of polyoxymethylene For reduction of hollow shaft at simulta- neous electrical insulation of rotary en- coder		GEL 235
RH 23504 RH 23505 RH 23506	Brass bushing For reduction of the hollow shaft	POMBrassDRH 23501RH 235048 mmRH 23502RH 2350510 mmRH 23503RH 2350612 mm	GEL 2035 GEL 2352

⁽¹⁾ Included in scope of supply of standard rotary encoder with semi hollow shaft.

Protective measures

Item No.	Description	Dimensional drawing	Suitable for
KS 200	Condensed water outlet for axial or radial mounting on rotary en- coder housing Reduction of encoder's protection class to IP 64 Indicate position when ordering rotary encoder. Ensure that condensed water outlet is pointing down when installing the encod- er.	GEL 2xx KS 200	GEL 207 GEL 208 GEL 209 GEL 219 GEL 260
SG 110 SG 111	Protective housing Protects rotary encoder from exterior mechanical damage, thus increasing the service life of the rotary encoder Suitable for harsh environmental condi- tions and extreme mechanical stress Light alloy, sea-water resistant, protec- tion class IP 68 SG 110 5 x PG21 cable entry glands SG 111 6 x PG21 cable entry glands The shaft of the rotary encoder must be 12 mm	Observe separate technical information	GEL 207 GEL 260
SG 208	Protective housing Protects rotary encoder from exterior mechanical damage, thus increasing the service life of the rotary encoder Suitable for harsh environmental condi- tions and extreme mechanical stress Anodised aluminium, 5 mm wall thick- ness, protection class IP 68	Observe separate technical information	GEL 208

Bearing pedestal

For applications with high axial or radial shaft loads

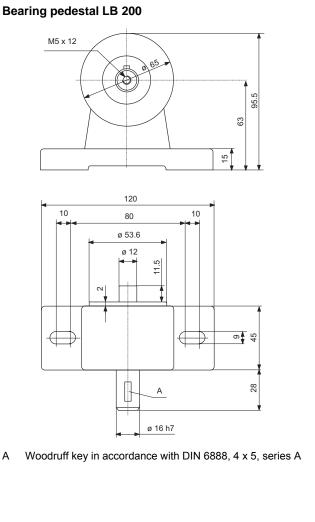
- For mounting rotary encoders when shaft loads exceed
- permissible maximum values during operation.For deflection, for instance of a toothed-belt drive

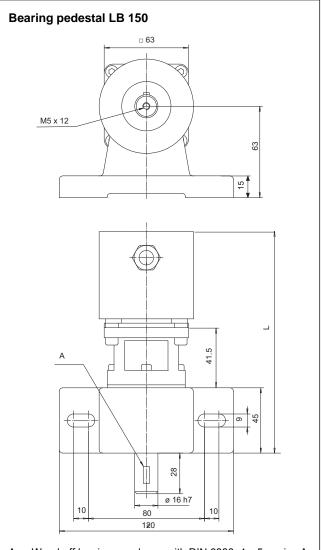
Bearing pedestal and rotary encoder are delivered pre-as-

sembled and must be ordered together.

Item No.	Description	Suitable for
LB 150	Bearing pedestal with mounting adapter for rotary encoder with 58 mm flange dimension	
LB 200	Bearing pedestal for rotary encoder with 65 mm flange dimension	GEL 209

Dimensional drawing





- A Woodruff key in accordance with DIN 6888, 4 x 5, series A
- L Length depending on rotary encoder

Length measurement on conveyor or moving products

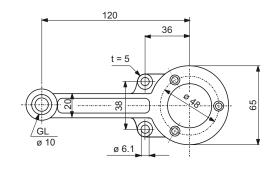
Measuring wheels are used for length measurement on conveyor or moving products. The contact pressure between measuring wheel and product is decisive for accurate measurement.

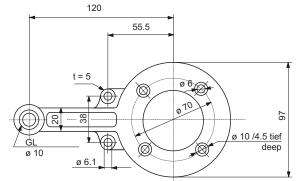
If the measuring wheel is mounted directly on the shaft of the rotary encoder, the maximum radial shaft load of the rotary encoder is not to be exceeded.

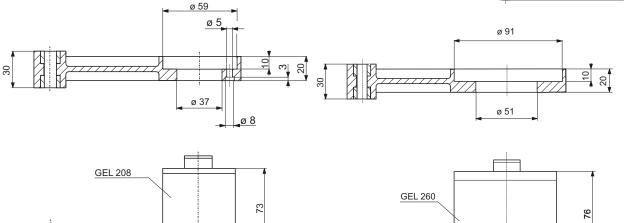
Item No.	Description	Dimensional drawing	Suitable for
MA 205	Measuring arm For mounting measuring wheel and rotary encoder with 58 mm flange dimension, 48 mm pitch circle Bearing: Polyamide slide bearing (ø 10 mm)		
MA 262	Measuring arm For mounting measuring wheel and rotary encoder with 90 mm flange dimension, 70 mm pitch circle Bearing: Polyamide slide bearing (ø 10 mm)		

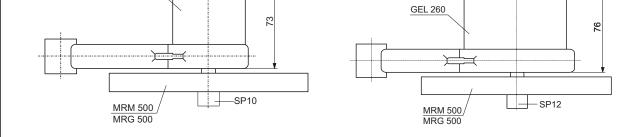
Dimensional drawing

MA 205 with measuring wheel and rotary encoder GEL 208 MA 262 with measuring wheel and rotary encoder GEL 260









Item No.	Description	Dimensional drawing	Suitable for
MRM 500 MRG 500	Measuring wheel For length measurement on moving products Material Aluminium die cast Surface Hard anodised (approx. 700 HV) Circumference 500 mm ± 0.8 mm Measuring wheel For length measurement on moving products Material Aluminium die cast, rubberised Coating Perbunan (Shore approx. 70) Circumference 500 mm ± 0.3 mm Operating temperature permanently -30 ° to +120 °C shorttime -40 ° to +150 °C	The measuring wheels MRM 500 and MRG 500 may only be used for purposes that are not subject to the calibration law.	MA 205 MA 262
SP 8 SP 10 SP 12	Collet chuck For mounting measuring wheel to encoder shaft The diameter of the collet chuck must be selected according to the encoder shaft diameter.	Calibration naw. $X \qquad \qquad$	MRM 500 MRG 500

Length measurement with toothed-belt drive

Rotary encoders can measure lengths by means of toothed belts. A tooth wheel mounted on an encoder is used to transmit the movement of the toothed belt to the encoder shaft free of play. The toothed belt is tensioned via a tensioning element. The rotation acquired by the rotary encoder is proportional to the traversing distance. During the acquisition of long lengths, for instance in crane systems, high axial or radial shaft loads occur. The use of a measuring pedestal separates bearing load and rotary encoder, thus protecting it from mechanical overload. The measuring pedestal consists of measuring pedestal attachment, bearing pedestal, and rotary encoder.

Technical data of toothed belt ZR 206

Dimension	Width 10 mm, tooth pitch 5 mm (by the metre)		
Material	10 steel cord tension members, 0.32 mm diameter, embedded in polyurethane elastomer		
Features	Resistant against humidity, petrol, oil, grease, UV rays, ozone, etc. steel cord as tension member: Constant lengths, no post-elongation		
Operating temperature	- 10° C to +80° C shorttime 120° C -30° C upon request		
Breaking load	1200 N		
Permissible cable-pull load	≤ 300 N at 4 ‰ elastic elongation		
Weight per metre:	0.022 kg		
Measuring accuracy	typical ± 0.3 mm/m ⁽¹⁾ at 60 N		
(1) Changing the toothed belt tension can significantly increase measuring accuracy. The elongation behaviour is strictly			

linear. The coefficient of elongation is approx. 0.01 mm / (1 m · 1 N).

Item No.	Description	Dimensional drawing	Suitable for
ZR 206	Toothed belt (by the metre) Polyurethane elastomer with10 steel cord 5 mm tooth pitch	d tension members, 0.32 mm diameter, 10 mm width,	ZA 206
ZA 206	 Toothed lock washer For length measurement by means of the toothed belt ZR 206, 16 mm shaft diameter One rotation of the toothed lock washer corresponds to 100 mm traversing distance. Scope of supply 1 toothed lock washers 1 socket head screw M5 x 12 	BS Washer disc	GEL 209 GEL 219 LB 150 LB 200
SE 206	Tensioning element For tensioning of toothed belt with ten- sioning head, spring force 58 N		
SK 206	Tensioning head (kit) For toothed belt clamping	ZR 206 ZR 206 ZR 206 ZR 206 SK 206 SE 206 SK 206 SK 206	ZR 206

Item No.	Description	Dimensional drawing	Suitable for
MB 150	 Measuring pedestal Measuring pedestal attachment, bearing pedestal and rotary encoder are deliv- ered pre-assembled and must be or- dered together. Scope of supply Attachment with non-slip toothed-belt drive LB 150 bearing pedestal with mount- ing adapter Rotary encoder with 58 mm flange di- mension 		GEL 207 GEL 208 GEL 235
MB 206	 Measuring pedestal Measuring pedestal attachment, bearing pedestal and rotary encoder are deliv- ered pre-assembled and must be or- dered together. Scope of supply Attachment with non-slip toothed-belt drive LB 200 bearing pedestal Rotary encoder with 58 mm flange di- mension 	Example: Measuring pedestal with GEL 209 (view without cover)	GEL 209

Electrical connection accessories

Various mating connectors and pre-assembled connection cables are available for the electrical connection of the rotary encoders. Customised adaptation of all components is basically possible.

Item No.	Description	Dimensional drawing	Suitable for
GG 66	Mating connector 6-pin, straight		GEL 207 GEL 208 GEL 209 GEL 219 GEL 260
GW 66	Mating connector 6-pin, 90° offset		GEL 207 GEL 208 GEL 209 GEL 219 GEL 260
GG 126	Mating connector M23, 12-pin, straight, socket, A-coded		GEL 207 GEL 208 GEL 235 GEL 260 GEL 2035 GEL 2037 GEL 2352
GW 126	Mating connector M23, 12-pin, 90° off- set, socket, A-coded, IP 65		GEL 207 GEL 208 GEL 235 GEL 260 GEL 2035 GEL 2037 GEL 2352
FS 1352	Mating connector M12, 8-pin, straight, socket, A-coded	57 07 07 07 07 07 07 07 07 07 07 07 07 07	GEL 235 GEL 2351 GEL 2352
FS 11311	Mating connector M23, 17-pin, straight		GEL 2035 GEL 2037
FS 1095	Pre-assembled connection cable, 10 m, 8	3-pin, socket M12 A-coded / flying lead	GEL 2351 GEL 2352

Connection accessories for rotary e	encoders with analogue or SSI output
-------------------------------------	--------------------------------------

Pre-assembled connection cables

To ensure easy integration of rotary encoders with bus interface, pre-assembled connection cables are available. All preassembled bus cables feature the following design:

- Screened cable, outer sheath PUR
- Connection couplings, M12 with vibration protection

Cable specification

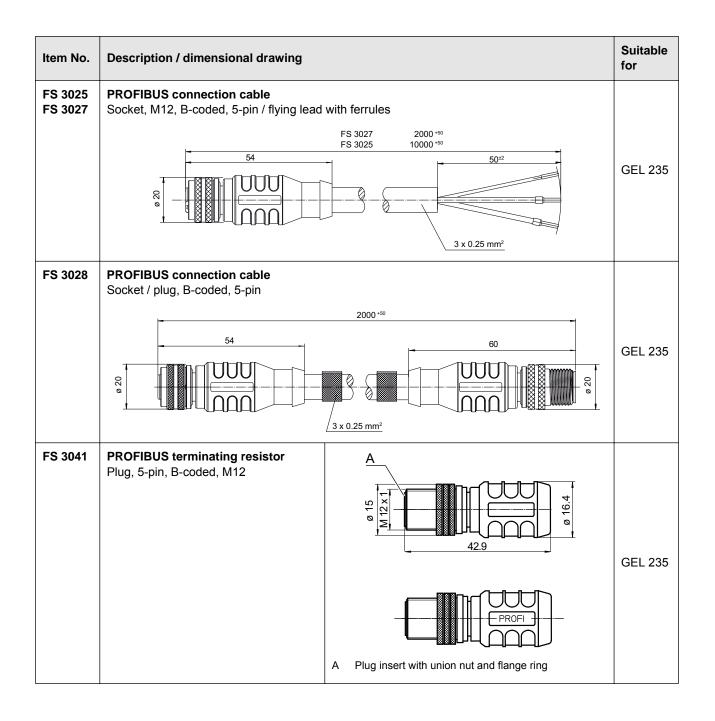
General data	
Operating voltage according to IEC 60664-1	max. 60 V
Contamination level according to IEC 60644-1	3/2
Insulation resistance according to 60512-2	10 ⁹ Ω
Current carrying capacity according to IEC 60 512-3	4 A
Ambient temperature	-30 °C to +80 °C
Protection class according to IEC 60529	IP 67, when screwed together

PROFIBUS

Connection accessories for PROFIBUS

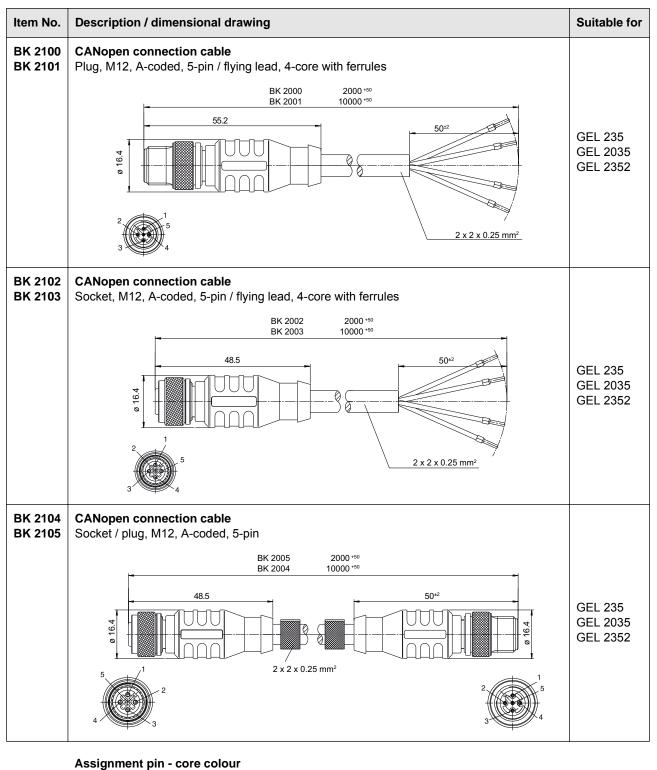
Item No.	Description / dimensional drawing	Suitable for
FS 3018 FS 3019	PROFIBUS connection cable Plug, M12, A-coded, 4-pin / flying lead with ferrules	
	$FS 3018 2000^{+50}$ $FS 3019 10000^{+50}$ 45.5 50^{+2} 50^{+2} $2 \times 2 \times 0.25 \text{ mm}^2$	GEL 235
FS 3024 FS 3026	PROFIBUS connection cable Plug, M12, B-coded, 5-pin / flying lead with ferrules FS 3026 2000 +50 10000 +50 50=2 3 x 0.25 mm ²	GEL 235

Bus accessories



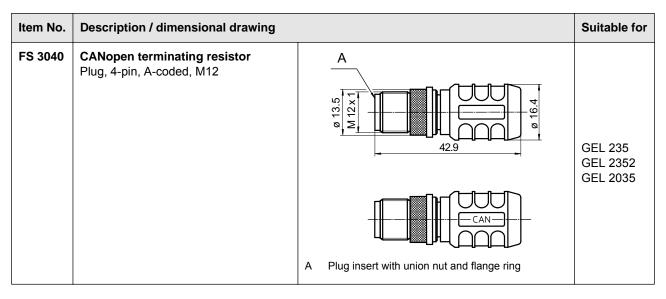
CANopen

Connection accessories for CANopen



Pin	1	2	3	4	5
Core colour	Screen	white	brown	yellow	green

Bus accessories



Assignment pin - core colour

Pin	1	2	3	4	5
Core colour	Screen	white	brown	yellow	green

Customisable connection accessories

For customised adaptations, the following plugs and sockets with corresponding bus cable can be freely assembled.

Freely assembled plugs and sockets for bus connection

Item No.	Description
FS 3016	5-pin socket, B-coded, M12, metal, fully shieldable ⁽¹⁾
FS 3017	5-pin plug, B-coded, M12, metal, fully shieldable ⁽¹⁾
FS 3020	5-pin socket, A-coded, M12, metal, fully shieldable ⁽²⁾
FS 3021	5-pin plug, A-coded, M12, metal, shield on pin ⁽²⁾
FS 3022	5-pin socket, M12, plastic ⁽²⁾
FS 3023	5-pin plug, A-coded, M12, plastic, shield on pin ⁽²⁾
Upon request	4-pin socket, D-coded, M12 ⁽³⁾
FS 3039	4-pin plug, D-coded, M12, metal ⁽³⁾
FS 3056	4-pin socket, A-coded, M12 ⁽⁴⁾

⁽¹⁾ e.g. for PROFIBUS-DP

⁽²⁾ e.g. for CANopen

⁽³⁾ e.g. for EtherCAT

⁽⁴⁾ e.g. power supply EtherCAT

Your notes:



Lenord, Bauer & Co. GmbH Dohlenstraße 32 46145 Oberhausen, GERMANY Phone: +49 208 9963–0 Fax: +49 208 676292 Internet: www.lenord.de E-Mail: info@lenord.de

Subject to technical modifications and typographical errors. The latest version can be downloaded at **www.lenord.de**.

